



Power. Precision. Performance.

LIMITED TIME ONLY!
BUY 4 GET 1
FREE
enDURO M525 endmills*

Engineered for high-performance cutting in materials ranging from low-carbon steels to titanium, the enDURO M525 effortlessly turns thin walls, deep pockets, and titanium-specific challenges into profit-making opportunities.

Don't miss this chance to stock up and save!

- Advanced high-shear cutting edges and amazing corner strength
- Solid core, variable indexing for reduced harmonics and superior balance
- Square end or corner radii options available
- Advanced heat-resistant coating

* Excludes Ball Nose, M525N and M525C Tool Lines
Drop Ship Orders Only
5 Piece Min. of the Same Item Number Required for Discount
Valid 3/10/2025 Thru 6/30/2025



Toolbot
IMCO'S EASY AND FAST ONLINE TOOL
FOR DYNAMIC SPEEDS AND FEEDS

enDURO M525

FRACTIONAL /in

Cutter Dia DC	Shank Dia DCON	Length of Cut APMX	Overall Length OAL	Order Code SQ	Order Code by Corner Radius						
					.015 CR	.030 CR	.060 CR	.090 CR	.120 CR	.190 CR	.250 CR
1/8	1/8	1/4	1-1/2	0335808	0335809	0335810	-	-	-	-	-
		1/2	1-1/2	0335812	0335813	0335814	-	-	-	-	-
		3/4	2-1/2	0335816	0335817	0335818	-	-	-	-	-
1/4	1/4	3/8	2	0335832	0335833	0335834	0335835	0335836	-	-	-
		3/4	2-1/2	0335856	0335857	0335858	0335859	0335860	-	-	-
		1-1/8	3	0335862	0335863	0335864	0335865	0335866	-	-	-
3/8	3/8	1/2	2	0335892	0335893	0335894	0335895	0335896	0335897	-	-
		1	2-1/2	0335940	0335941	0335942	0335943	0335944	0335945	-	-
		1-1/4	3	0335948	0335949	0335950	0335951	0335952	0335953	-	-
		1-5/8	3-1/2	0335956	0335957	0335958	0335959	0335960	0335961	-	-
1/2	1/2	1-5/8	4	0335964	0335965	0335966	0335967	0335968	0335969	-	-
		5/8	2-1/2	0336020	0336021	0336022	0336023	0336024	0336025	-	-
		1	3	0336065	0336066	0336067	0336068	0336069	0336070	-	-
		1-1/4	3	0336074	0336075	0336076	0336077	0336078	0336079	0336081	-
5/8	5/8	2-1/8	4	0336101	0336102	0336103	0336104	0336105	0336106	0336108	-
		3/4	3	0336128	0336129	0336130	0336131	-	0336133	-	-
		1-5/8	3-1/2	0336168	0336169	0336170	0336171	0336172	0336173	0336175	-
		2-1/8	4	0336178	0336179	0336180	0336181	-	0336183	-	-
3/4	3/4	2-5/8	5	0336198	0336199	0336200	0336201	0336202	0336203	0336205	-
		1	3	0336228	0336229	0336230	0336231	-	0336233	-	0336236
		1-5/8	4	0336268	0336269	0336270	0336271	0336272	0336273	0336275	0336276
1	1	2-3/8	5	0336278	0336279	0336280	0336281	0336282	0336283	0336285	0336286
		1-3/4	4	0336362	0336363	0336364	0336365	0336366	0336367	0336369	0336370
		2-5/8	5	0336373	0336374	0336375	0336376	0336377	0336378	0336380	0336381

METRIC/mm

Cutter Dia DC	Shank Dia DCON	Length of Cut APMX	Overall Length OAL	Order Code SQ	Order Code by Corner Radius							
					0.5 CR	0.75 CR	1.0 CR	1.5 CR	2.0 CR	3.0 CR	4.0 CR	5.0 CR
6	6	10	54	-	0337088	-	-	-	-	-	-	-
		13	57	0336918	0336919	-	0336921	0336922	-	-	-	-
8	8	12	58	-	0337093	-	-	-	-	-	-	-
		19	63	0336923	0336924	-	0336926	0336927	-	-	-	-
		32	75	0337094	0337095	-	0337096	-	-	-	-	-
10	10	14	66	-	-	-	0337097	-	-	-	-	-
		22	72	0336928	0336929	-	0336931	0336932	0336933	-	-	-
		40	88	0337099	0337100	-	0337101	0337102	0337103	-	-	-
12	12	16	73	-	-	-	0337104	-	-	-	-	-
		26	83	0336934	0336935	0336936	0336937	0336938	0336939	0336940	-	-
		50	100	0337122	-	0337123	0337124	0337125	0337106	0337107	-	-
16	16	22	82	-	-	-	0337108	-	-	-	-	-
		32	92	0336941	-	0336942	0336943	0336944	0336945	0336946	0336947	-
		55	110	0337130	-	0337131	0337132	0337133	0337109	0337110	-	-
20	20	26	92	-	-	-	0337111	-	-	-	-	-
		38	104	0336948	-	-	0336950	0336951	0336952	0336953	0336954	0336955
		65	125	0337138	-	-	0337140	0337141	0337112	0337114	-	-

Special pricing also available on all other base model M525 standard catalog items.

VALID 3/10/2025 - 6/30/2025

Contact your local distributor or visit www.imcousa.com for more information.



Power. Precision. Performance.