

GW SERIES

CUTTING OFF & GROOVING SYSTEM

BLADE & 10 INSERTS OF YOUR CHOICE!

INTRODUCTORY OFFER ENDS JUNE 1ST 2020



GS Breaker



Neutral



Right Hand / Left Hand

GM Breaker



GWB26 SERIES

Non-Coolant Thru Kits **\$200**

GWB26 SERIES

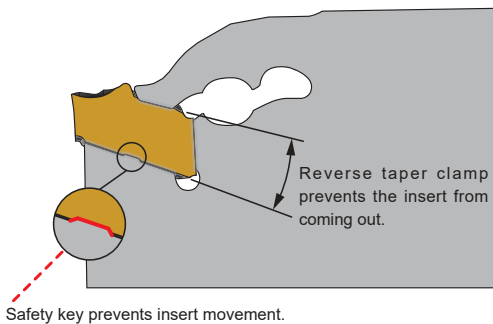
Coolant Thru Kits **\$250**

GWB32 SERIES

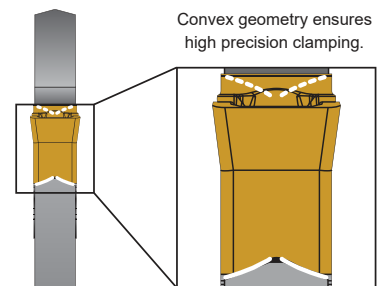
Non-Coolant Thru Kits **\$220**

GWB32 SERIES

Coolant Thru Kits **\$275**



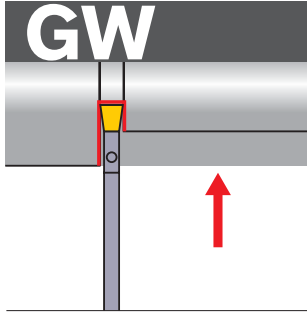
Safety key prevents insert movement.



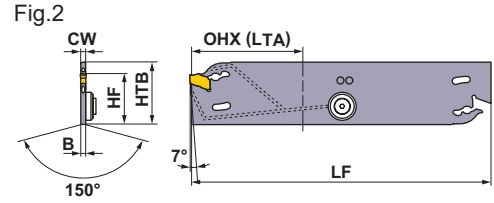
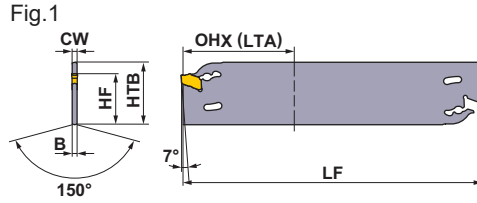
EXPERTLY CRAFTED PRODUCT BRANDS BY

 **MITSUBISHI MATERIALS U.S.A.**

All Kits include 10 inserts and 1 blade



For External Cutting Off / Grooving



Without Coolant Hole

(inch)

Seat Size	CW	*1 CUTDIA	Order Number	Stock	*2 OHN	*3 OHX (LTA)	B	LF	HTB	HF	Fig.	Insert Type		Wrench	Tool Block Type
D	.079	2.835	GWB26NA2-D36	●	.630	1.417	.061	4.331	1.024	.843	1			GWTBN-B26	
		4.724	GWB32NA2-D60	●	.630	2.362	.061	5.906	1.260	.984	1			GWTBN-B32	
F	.118	2.835	GWB26NA2-F36	●	.630	1.417	.096	4.331	1.024	.843	1			GWTBN-B26	
		4.724	GWB32NA2-F60	●	.630	2.362	.096	5.906	1.260	.984	1			GWTBN-B32	
G	.157	2.835	GWB26NA2-G36	●	.748	1.417	.132	4.331	1.024	.843	1			GWTBN-B26	
		4.724	GWB32NA2-G60	●	.748	2.362	.132	5.906	1.260	.984	1			GWTBN-B32	

With Coolant Hole

(inch)

Seat Size	CW	*1 CUTDIA	Order Number	Stock	*2 OHN	*3 OHX (LTA)	B	LF	HTB	HF	Fig.	Insert Type		Wrench	Tool Block Type
D	.079	2.835	GWB26NA2-D36-C	●	.630	1.417	.061	4.331	1.024	.843	2			GWTBN-B26-C	
		4.724	GWB32NA2-D60-C	●	.630	2.362	.061	5.906	1.260	.984	2			GWTBN-B32-C	
F	.118	2.835	GWB26NA2-F36-C	●	.630	1.417	.096	4.331	1.024	.843	2			GWTBN-B26-C	
		4.724	GWB32NA2-F60-C	●	.630	2.362	.096	5.906	1.260	.984	2			GWTBN-B32-C	
G	.157	2.835	GWB26NA2-G36-C	●	.748	1.417	.132	4.331	1.024	.843	2			GWTBN-B26-C	
		4.724	GWB32NA2-G60-C	●	.748	2.362	.132	5.906	1.260	.984	2			GWTBN-B32-C	

Inserts

(inch)

Application	Order Number	Stock			CW			REL	RER	PSIRR	Geometry
		Coating			Width of Cutting Edge		Tolerance				
		MY5015	VP10RT	VP20RT	VP30RT	inch					
Grooving, Cutting Off	GW1M0200D020N-GS	●	●	●	.079	2.00	±.0012	.008	.008	—	 Right hand insert shown.
	GW1M0300F020N-GS	●	●	●	.118	3.00	±.0012	.008	.008	—	
	GW1M0400G020N-GS	●	●	●	.157	4.00	±.0016	.008	.008	—	
	GW1M0200D020N-GM	●	●	●	.079	2.00	±.0012	.008	.008	—	
	GW1M0300F030N-GM	●	●	●	.118	3.00	±.0012	.012	.012	—	
	GW1M0400G030N-GM	●	●	●	.157	4.00	±.0016	.012	.012	—	
Cutting Off	GW1M0200D020R05-GM	●	●	●	.079	2.00	±.0012	.008	.008	.197	 Right hand insert shown.
	GW1M0200D020L05-GM	●	●	●	.079	2.00	±.0012	.008	.008	.197	
	GW1M0300F030R05-GM	●	●	●	.118	3.00	±.0012	.012	.012	.197	
	GW1M0300F030L05-GM	●	●	●	.118	3.00	±.0012	.012	.012	.197	
	GW1M0400G030R05-GM	●	●	●	.157	4.00	±.0016	.012	.012	.197	
	GW1M0400G030L05-GM	●	●	●	.157	4.00	±.0016	.012	.012	.197	