

# MILLING PROMOTION

HIGH-FEED //  
SINGLE & DOUBLE-SIDED  
DNT-2024-04



WORKHOLDING • INDEXABLE MILLING • POWER TOOLS



## Get **FREE** High-Feed Cutter Bodies!

Put our indexable High-Feed tooling to the test and see why shops turn to DAPRA to maximize feed rates. For a limited time, score major savings across both our Single- and Double-Sided Insert platforms.

### **FREE END MILL or MODULAR HEAD**

- up to 3/4" OD when you buy 50 inserts\*
- 1"+ OD when you buy 70 inserts\*

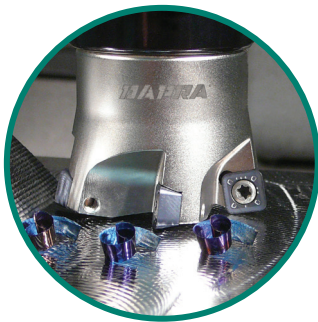
- OR -

### **FREE SHELL MILL**

- of any size when you buy 10 inserts per pocket\*

Use promo code **PRO-HF2024**.

\* Inserts **must** fit the selected free cutter – you may mix-and-match edge types and coatings.



## **CHALLENGE US**

to unlock additional savings when you test DAPRA High-Feed tools against your current solution. Scan the QR to initiate the challenge! Or visit [dapra.com/HFapp](http://dapra.com/HFapp).



Download our High-Feed catalog pages for full specifications, speeds and feeds and more. [dapra.com/HFcat](http://dapra.com/HFcat)

*Pertains to single-sided and double-sided High-Feed / VAPOR™ family products only.*

*Promo ends 6/30/2024. Subject to change without notice. See [dapra.com/promos](http://dapra.com/promos) for additional terms.*



Medical



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2D Profile



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DAPRA NEXT TECHNOLOGY



Die & Mold



Power Generation



Heavy Industry



General Engineering



Firearms



Non-Ferrous



Super Alloys



Hardened



Slot



Chamfer



Hole



Pocket

[www.DAPRA.COM/PROMOS](http://www.DAPRA.COM/PROMOS)

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# MILLING PROMOTION

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## HIGH-FEED INDEXABLE TOOLING



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### SINGLE-SIDED INSERT PLATFORM

#### CUTTER BODIES



END MILLS  
1/2" - 1 1/2"

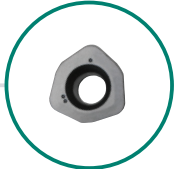


SHELL MILLS  
2" - 6"



MODULAR HEADS  
3/4" - 1 1/2"

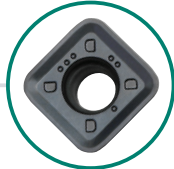
#### INSERTS



8MM IC



10MM IC



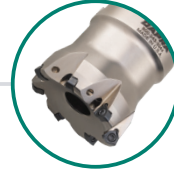
12MM IC

### DOUBLE-SIDED INSERT PLATFORM

#### CUTTER BODIES



END MILLS  
1/2" - 1 1/2"

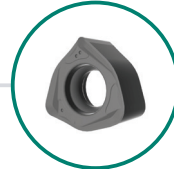


SHELL MILLS  
1 1/2" - 2"



MODULAR HEADS  
3/4" - 1 1/4"

#### INSERTS



6MM IC

### HIGH-FEED CUTTER BODY PART NUMBERING:

## DTMSM150-050-R2-6C

PLATFORM	TOOL TYPE	OD	TOOL SPECIFIC	SERIES	# OF FLUTES
DTM = Double-Sided HF = Single-Sided	SM = Shell Mill EM = End Mill	150 = 1.500"	Shell Mill = Arbor Dia. End Mill = Effective Length MOD = Modular	R2 = 6mm or 8mm R3 = 10mm R4 = 12mm	"C" denotes coolant thru tool

### HIGH-FEED INSERT PART NUMBERING:

## DTM-06-D-DMM25-IN

PLATFORM	SIZE (MM IC)	EDGE TYPE	GRADE	COATING
DTM = Double-Sided RF = Single-Sided		D = High-Shear T = T-Land F = Heavy T-Land		

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## Single-Sided Insert Platform – 8mm Series

### 8mm Series Cutter Bodies

Type	EDP	Description	OD	Min. Insert Purchase Required	Free Tool Savings
End Mills	60000	HFEM050-150-R2-1	0.500"	50	<b>\$251.71</b>
	60010	HFEM050-250-R2-1	0.500"	50	<b>\$280.06</b>
	60020	HFEM063-200-R2-1	0.625"	50	<b>\$266.72</b>
	60030	HFEM063-300-R2-1	0.625"	50	<b>\$314.06</b>
	60040	HFEM075-200-R2-2	0.750"	50	<b>\$305.98</b>
	60050	HFEM075-300-R2-2	0.750"	50	<b>\$329.76</b>
	60060	HFEM100-250-R2-3	1.000"	70	<b>\$292.18</b>
	60070	HFEM100-450-R2-3	1.000"	70	<b>\$330.23</b>
Shell Mill	60380	HFEM200-075-R2-7C	2.000"	70	<b>\$449.15</b>
Modular Heads	60200	HFEM075-MOD-R2-2C	0.750"	50	<b>\$352.16</b>
	60210	HFEM100-MOD-R2-3C	1.000"	70	<b>\$338.25</b>

### 8mm Series Inserts

EDP	Description
11000055	DTM-06-D-DMM25-IN
74185	DTM-06-T-DMK30-HM
74085	DTM-06-T-DMK15-HM
74285	DTM-06-T-DMP25-HM
74160	DTM-06-T-DMK30-GLH
74060	DTM-06-T-DMK15-GLH
11000054	DTM-06-D-DMM25-UHT
74260	DTM-06-T-DMP25-GLH

## Single-Sided Insert Platform – 10mm Series

### 10mm Series Cutter Bodies

Type	EDP	Description	OD	Min. Insert Purchase Required	Free Tool Savings
End Mills	60300	HFEM100-250-R3-2	1.000"	70	<b>\$257.48</b>
	60310	HFEM100-450-R3-2	1.000"	70	<b>\$289.12</b>
	60320	HFEM125-300-R3-3	1.250"	70	<b>\$347.55</b>
	60330	HFEM125-500-R3-3	1.250"	70	<b>\$399.51</b>
	60340	HFEM150-350-R3-3	1.500"	70	<b>\$431.84</b>
	60350	HFEM150-550-R3-3	1.500"	70	<b>\$484.95</b>
Shell Mills	60400	HFEM200-075-R3-5C	2.000"	50	<b>\$398.87</b>
	60410	HFEM300-100-R3-6C	3.000"	60	<b>\$538.06</b>
Modular Heads	60500	HFEM100-MOD-R3-2-C	1.000"	70	<b>\$284.04</b>
	60510	HFEM125-MOD-R3-3C	1.250"	70	<b>\$345.47</b>
	60520	HFEM150-MOD-R3-3C	1.500"	70	<b>\$351.70</b>

### 10mm Series Inserts

EDP	Description
63590	RF-10-F-DMK30-TCI
63194	RF-10-D-DMK35-HM
63490	RF-10-T-DMP25-TCI
63390	RF-10-T-DMK30-TCI
63285	RF-10-D-DMP25-TCI
63560	RF-10-F-DMK30-GLH
63060	RF-10-D-DMK25-GLH
63260	RF-10-D-DMP25-GLH
63185	RF-10-D-DMK30-HM
63360	RF-10-T-DMK30-GLH
63160	RF-10-D-DMK30-GLH
63460	RF-10-T-DMP25-GLH
63385	RF-10-T-DMK30-HM
63195	RF-10-D-DMK35-IN
63190	RF-10-D-DMK30-TCI
63296	RF-10-T-DMK15-HM
63292	RF-10-T-DMK15-GLH
63485	RF-10-T-DMP25-HM
63487	RF-10-T-DMP25-TS
63395	RF-10-T-DMK30-TS
63297	RF-10-T-DMK15-TS
63090	RF-10-D-DMK25-TCI
63298	RF-10-T-DMK15-TCI
63187	RF-10-D-DMK30-TS
63595	RF-10-F-DMK30-TS



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## Single-Sided Insert Platform – 12mm Series

### 12mm Series Cutter Bodies

Type	EDP	Description	OD	Min. Insert Purchase Required	Free Tool Savings
End Mills	60600	HFEM125-300-R4-2	1.250"	70	<b>\$411.05</b>
	60610	HFEM125-500-R4-2	1.250"	70	<b>\$411.05</b>
	60620	HFEM150-350-R4-3	1.500"	70	<b>\$438.76</b>
	60630	HFEM150-550-R4-3	1.500"	70	<b>\$507.99</b>
Shell Mills	60700	HFSM200-075-R4-4C	2.000"	40	<b>\$421.44</b>
	60710	HFSM200-075-R4-5C	2.000"	50	<b>\$415.85</b>
	60720	HFSM250-100-R4-5C	2.500"	50	<b>\$472.25</b>
	60730	HFSM300-100-R4-6C	3.000"	60	<b>\$575.88</b>
	60740	HFSM400-150-R4-8	4.000"	80	<b>\$664.67</b>
	60750	HFSM500-150-R4-8	5.000"	80	<b>\$786.31</b>
	60760	HFSM600-200-R4-9	3.000"	90	<b>\$790.93</b>



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### 12mm Series Inserts

EDP	Description
64094	RF-12-D-DMK35-HM
64090	RF-12-D-DMK30-TCI
64390	RF-12-T-DMP25-TCI
64060	RF-12-D-DMK30-GLH
64690	RF-12-F-DMK30-TCI
64660	RF-12-F-DMK30-GLH
64360	RF-12-T-DMP25-GLH
64192	RF-12-T-DMK15-GLH
64260	RF-12-T-DMK30-GLH
64160	RF-12-D-DMP25-GLH
64695	RF-12-F-DMK30-TS
64685	RF-12-F-DMK30-HM
64290	RF-12-T-DMK30-TCI
64085	RF-12-D-DMK30-HM
64095	RF-12-D-DMK35-IN
64125	RF-12-D-DMP25-HM
64285	RF-12-T-DMK30-HM
64196	RF-12-T-DMK15-HM
64385	RF-12-T-DMP25-HM
64087	RF-12-D-DMK30-TS
64295	RF-12-T-DMK30-TS
64198	RF-12-T-DMK15-TCI
64197	RF-12-T-DMK15-TS
64395	RF-12-T-DMP25-TS
64062	RF-12-D-DMK30-IN
64185	RF-12-D-DMP25-TCI

## VAPOR™ Double-Sided Insert Platform – 6mm Series

### 6mm Series Cutter Bodies

Type	EDP	Description	OD	Min. Insert Purchase Required	Free Tool Savings
End Mills	72000	DTMEM050-150-R2-1C	0.500"	50	<b>\$186.39</b>
	72005	DTMEM050-250-R2-1C	0.500"	50	<b>\$206.70</b>
	72010	DTMEM063-200-R2-2C	0.625"	50	<b>\$207.70</b>
	72015	DTMEM063-300-R2-2C	0.625"	50	<b>\$233.09</b>
	72020	DTMEM075-200-R2-3C	0.750"	50	<b>\$251.86</b>
	72025	DTMEM075-300-R2-3C	0.750"	50	<b>\$274.72</b>
	72030	DTMEM100-250-R2-4C	1.000"	70	<b>\$318.88</b>
	72040	DTMEM100-250-R2-5C	1.000"	70	<b>\$335.11</b>
	72045	DTMEM100-450-R2-5C	1.000"	70	<b>\$352.89</b>
	72050	DTMEM125-300-R2-5C	1.250"	70	<b>\$347.81</b>
	72060	DTMEM150-350-R2-6C	1.500"	70	<b>\$394.51</b>
	72065	DTMEM150-550-R2-6C	1.500"	70	<b>\$440.23</b>
	Shell Mills	72100	DTMSM150-050-R2-6C	1.500"	60
72105		DTMSM200-075-R2-7C	2.000"	70	<b>\$545.35</b>
Modular Heads	72200	DTMEM075-MOD-R2-3C	0.750"	50	<b>\$289.96</b>
	72205	DTMEM100-MOD-R2-4C	1.000"	70	<b>\$349.36</b>
	72206	DTMEM100-MOD-R2-5C	1.000"	70	<b>\$378.29</b>
	72210	DTMEM125-MOD-R2-5C	1.250"	70	<b>\$396.06</b>

### 6mm Series Inserts

EDP	Description
11000055	DTM-06-D-DMM25-IN
74185	DTM-06-T-DMK30-HM
74085	DTM-06-T-DMK15-HM
74285	DTM-06-T-DMP25-HM
74160	DTM-06-T-DMK30-GLH
74060	DTM-06-T-DMK15-GLH
11000054	DTM-06-D-DMM25-UHT
74260	DTM-06-T-DMP25-GLH

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