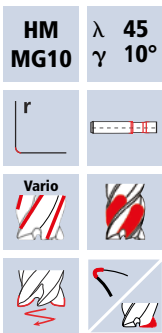


Offer Valid Through
06.15.2020-08.14.2020

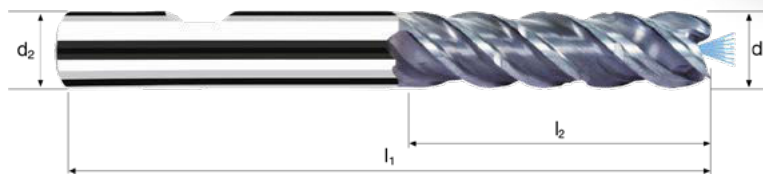
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P98111 (P98101, P98201, P98211, P98121, P98221 not shown)



HRC < 24	HRC 24-34	HRC 34-42	HRC 42-48	HRC 48-56		Inox Stainless	Ti Titanium
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P15851 (P15850 & P15852 not shown)



HRC < 24	HRC 24-34	HRC 34-42	HRC 42-48	HRC 48-56	HRC 56-60	HRC > 60	Inox Stainless	Ti Titanium	GG(G) Tool Steel Aluminium
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Advantages:

MFC

- Reduced machine setup times thanks to a smaller range of tools
- Reduced capital commitment for tools and tool holders
- Reduced programming time thanks to the application knowledge stored in ToolExpert MFC

Multicut XF

- Extreme dimensional and positional accuracy
- Extreme surface quality on the component
- Extreme process security
- No vibrations
- Shorter machining times
- Lower production costs

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Available Dimensions

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Example: Order-N°.									Coating P	Article-N°. 15850	Ø-Code 188	P15850 POLY-CHROM
Ø Code	d1 e8	d2 h6	d3	l1	l2	l3	r	fl				Order quantity*
188	1/8	1/4	-	2 1/4	1/4	-	-	5				
252	3/16	1/4	-	2 1/4	3/8	-	-	5				
312	1/4	1/4	-	2 1/2	3/4	-	0.004	5				
432	3/8	3/8	-	2 1/2	7/8	-	0.006	7				
530	1/2	1/2	-	3	1	-	0.006	7				
605	5/8	5/8	-	3 1/2	1 1/4	-	0.006	7				
652	3/4	3/4	-	4	1 1/2	-	0.006	7				
775	1	1	-	5	2	-	0.008	7				

Example: Order-N°.									Coating P	Article-N°. 98101/98201	Ø-Code 252	P98101	P98201
Ø Code	d1 e8	d2 h6	d3	l1	l2	l3	r	fl				Order quantity*	Order quantity*
252	3/16	1/4	0.170	2 1/4	3/8	5/8	0.004	4					-
312	1/4	1/4	0.225	2 1/4	1/2	3/4	0.006	4					-
432	3/8	3/8	0.345	2 3/4	3/4	1 1/8	0.008	4				-	
530	1/2	1/2	0.460	3 1/4	1	1 3/8	0.008	4				-	
605	5/8	5/8	0.585	3 1/2	1 1/8	1 9/16	0.008	4				-	
652	3/4	3/4	0.710	4	1 3/8	1 7/8	0.008	4				-	

Example: Order-N°.									Coating P	Article-N°. 15851	Ø-Code 188	P15851 POLY-CHROM
Ø Code	d1 e8	d2 h6	d3	l1	l2	l3	r	fl				Order quantity*
188	1/8	1/4	-	2 1/4	3/8	-	-	5				
252	3/16	1/4	-	2 1/2	9/16	-	-	5				
312	1/4	1/4	-	3	1	-	0.004	5				
430	3/8	3/8	-	3	1 1/8	-	0.006	7				
432	3/8	3/8	-	3 1/2	1 1/2	-	0.006	7				
528	1/2	1/2	-	3 1/2	1 1/2	-	0.006	7				
530	1/2	1/2	-	4	2	-	0.006	7				
603	5/8	5/8	-	4 1/2	2	-	0.006	7				
605	5/8	5/8	-	5	2 1/2	-	0.006	7				
652	3/4	3/4	-	5	2 1/2	-	0.006	7				
654	3/4	3/4	-	5 1/2	3	-	0.006	7				
775	1	1	-	6	3	-	0.008	7				
777	1	1	-	7	4	-	0.008	7				
815	1 1/4	1 1/4	-	8	5	-	0.008	9				

Example: Order-N°.									Coating P	Article-N°. 98111/98211	Ø-Code 312	P98111	P98211
Ø Code	d1 e8	d2 h6	d3	l1	l2	l3	r	fl				Order quantity*	Order quantity*
252	3/16	1/4	-	2 1/4	9/16	-	0.004	4					-
312	1/4	1/4	-	2 1/2	3/4	-	0.006	4					-
432	3/8	3/8	-	3	1 1/8	-	0.008	4				-	
530	1/2	1/2	-	3 3/4	1 1/2	-	0.008	4				-	
605	5/8	5/8	-	4 1/4	1 7/8	-	0.008	4				-	
652	3/4	3/4	-	4 3/4	2 1/4	-	0.008	4				-	

Example: Order-N°.									Coating P	Article-N°. 15852	Ø-Code 312	P15852 POLY-CHROM
Ø Code	d1 e8	d2 h6	d3	l1	l2	l3	r	fl				Order quantity*
312	1/4	1/4	-	3 1/2	1 1/4	-	0.004	5				
432	3/8	3/8	-	4	1 7/8	-	0.006	7				
530	1/2	1/2	-	4 1/2	2 1/2	-	0.006	7				
605	5/8	5/8	-	5 3/4	3 1/4	-	0.006	7				
652	3/4	3/4	-	6 1/4	3 3/4	-	0.006	7				
775	1	1	-	8	5	-	0.008	7				
815	1 1/4	1 1/4	-	9	6	-	0.008	9				

Example: Order-N°.									Coating P	Article-N°. 98121/98221	Ø-Code 312	P98121	P98221
Ø Code	d1 e8	d2 h6	d3	l1	l2	l3	r	fl				Order quantity*	Order quantity*
312	1/4	1/4	-	3	1 1/8	-	0.006	4					-
432	3/8	3/8	-	3 3/4	2	-	0.008	4				-	
530	1/2	1/2	-	4 3/4	2 5/8	-	0.008	4				-	
605	5/8	5/8	-	5 1/2	3 1/4	-	0.008	4				-	
652	3/4	3/4	-	6 1/2	4	-	0.008	4				-	

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